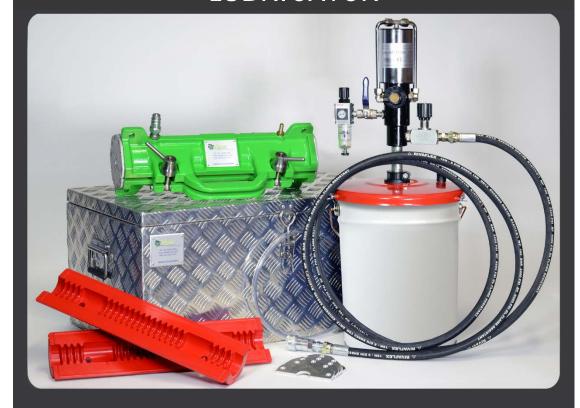


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phone: +61 (2) 9636 5655

VIPER MID MK II WIRE ROPE LUBRICATOR



MANUFACTURED AND DISTRIBUTED BY:





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phone: +61 (2) 9636 5655

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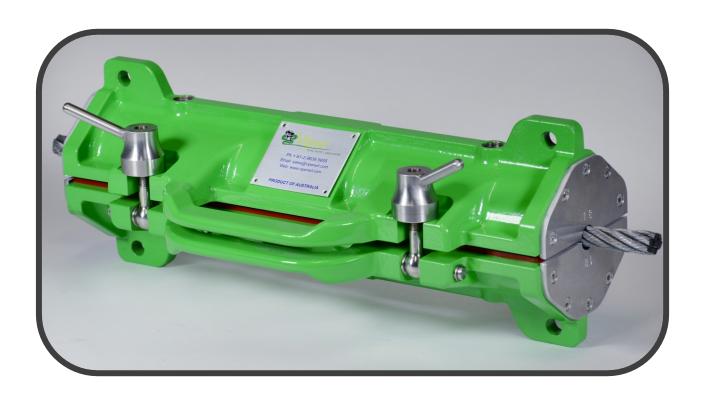
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WIRE ROPE LUBRICATOR

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1.0 Introduction

The VIPER Mid MKII Wire Rope Lubricator is an Australian designed and built lubricator for wire rope sizes from 6mm ($^{1}/_{4}$ ") to 36mm to 67mm ($^{2-5}/_{8}$ "). It provides fast and effective single pass lubrication of wire ropes, eliminating the slow and arduous task of manual lubrication. Lubrication of wire ropes with the Viper system provides superior protection against corrosion and fretting wear by forcing lubricant into the core of the wire rope while also coating the outer strands. The use of the Viper WRL MKII improves operator safety and reduces the environmental impact of wire rope lubrication for any size operation.

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1.1 Key features of the Viper Mid MKII WRL include:

- 1. Viper collar constructed from high grade aluminium with a high visibility corrosion resistant coating.
- 2. New Viper collar is 32% lighter than the original Viper unit and incorporates cast carry handles for easier handling.
- 3. Unique polyurethane seal design provides largest pressure contact area to ensure maximum lubricant penetration.
- 4. Durable and wear resistant polyurethane seals last thousands of meters in normal service.
- 5. Seal and scraper size range to cater for rope sizes 6mm to 67mm.
- 6. High pressure high flow 45:1 grease pump delivers lubricant at up to 4.5kg per minute and pressures up to 5,500 psi.
- 7. Global distribution network which provides local customer support.



Viper Mid MKII collar with unique built in handles



2.0 Included Kit Components

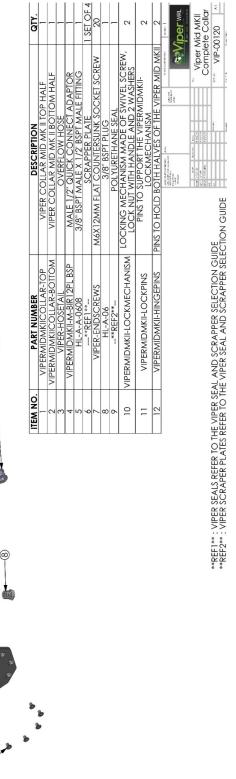
- 1. Viper Mid lubricator collar, cast aluminium with inbuilt handles, includes lubricant delivery line quick connect coupling and excess lubricant fitting.
- Page | 5

 High pressure high flow customized Viper 45:1 grease pump to suit 20kg 50kg/180kg drum sizes which comes preassembled with:
 - a. Air control valve
 - b. Air regulator with gauge
 - c. High pressure grease flow control valve
 - d. Male quick connect fitting
- **3.** Four (4) metre, high pressure, ½" hydraulic hose complete with female quick connect couplings on each end.
- **4.** One (1) metre clear hose for excess lubricant discharge.
- **5.** Two (2) x 2 metre ratchet straps rated to 500kg.
- **6.** Four (4) x "Bow" shackles.
- **7.** Viper collar shoulder carry strap.
- **8.** Heavy duty aluminium storage case with stainless steel fixtures.
- **9.** Polyurethane seals & Aluminium Scraper plates (ordered separately)
 - a. Sized to suit specific size ropes 6mm / 4/16" to 67mm / 2-5/8"
 - b. Please reference the Seal & Scraper Selection Guide
- **10.** Viper Wire Cleaners (optional accessory)
 - **a.** Available to suit a variety of ropes refer to Viper selection guide.



WIRE ROPE LUBRICATOR

- 3.0 Viper Mid MKII Kits Components Assembled & Numbered
- 3.1 Viper Mid MKII Standard Kits
- 3.1.1 Viper Mid MKII Complete Standard Collar



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'Superior Protection for Wire Ropes'

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WIRE ROPE LUBRICATOR

3.1.2 Viper Mid MKII Complete Standard Hose (included in 20KG & 50KG kits)

₽ĕ	PART NUMBER	DESCRIPTION	QTY.
-	!	4MTRS 1/2" DWB HOSE	-
2	HL-A-A-0808	1/2" BSPT MALE X 1/2" BSPT MAL FITTING	2
ო	VIPERMIDMKII-F-BIR12PL BSP	1/2" QUICK CONNECT FEMALE ADAPTER	7
		Tedi/C	WRL

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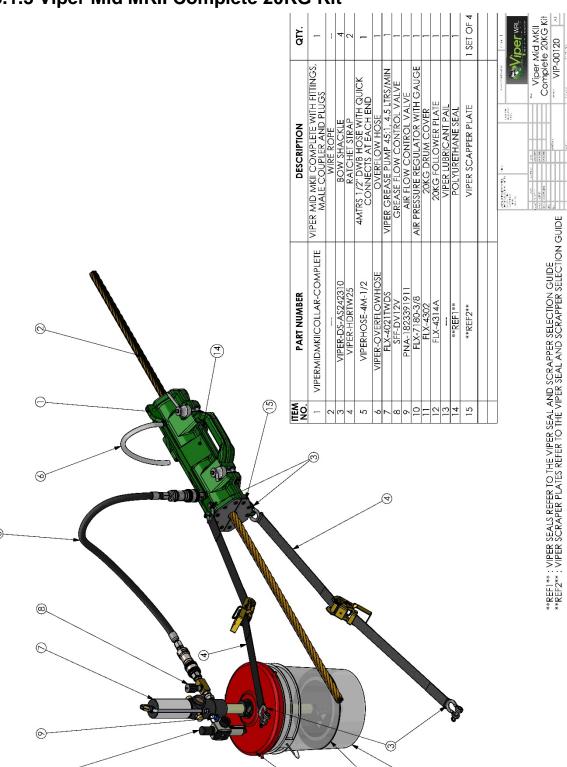


REF1 : VIPER SEALS REFER TO THE VIPER SEAL AND SCRAPPER SELEC"
REF2 : VIPER SCRAPER PLATES REFER TO THE VIPER SEAL AND SCRAF



WIRE ROPE LUBRICATOR

3.1.3 Viper Mid MKII Complete 20KG Kit



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WIRE ROPE LUBRICATOR

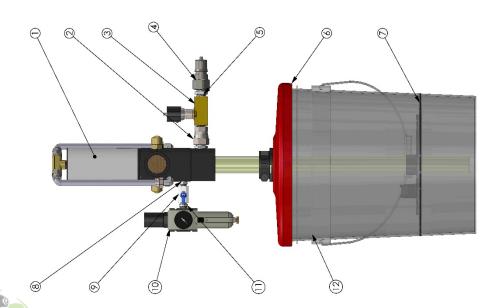
3.1.4 Viper Mid MKII Complete 20KG Pump Kit

ITEM NO.	PART NUMBER	DESCRIPTION	ď
_	FLX-4021TWDS	VIPER GREASE PUMP 45:1, 4.5 LTRS/MIN	-
2	HL-A-C-0808	1/2" BSPT MALE X 1/2" BSP FEMALE SWIVEL FITING	-
က	SFF-DV12V	GREASE FLOW CONTROL VALVE	_
4	VIPERMIDMKII-M-BIR12PL BSP	1/2" BSP MALE QUICK COUPLER	-
5	HL-A-A-0808	1/2" BSPT MALE X 1/2" BSPT MALE FITTING	_
9	FLX-4302	20KG DRUM COVER	_
7	FLX-4314A	20KG FOLLOWER PLATE	-
8	HL-A-A-0406	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	_
6	PNA-1823391911	AIR FLOW CONTROL VALVE	_
10	FLX-7180-3/8	AIR PRESSURE REGULATOR WITH GAUGE	-
Ξ	HL-A-A-0406	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	_
12		VIPER LUBRICANT PAIL	_
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Viper Mid MKII Complete Pump Kit

REF1 ; VIPER SEALS REFER TO THE VIPER SEAL AND SCRAPPER SELECTION GUIDE **REF2** ; VIPER SCRAPPER SELECTION GUIDE

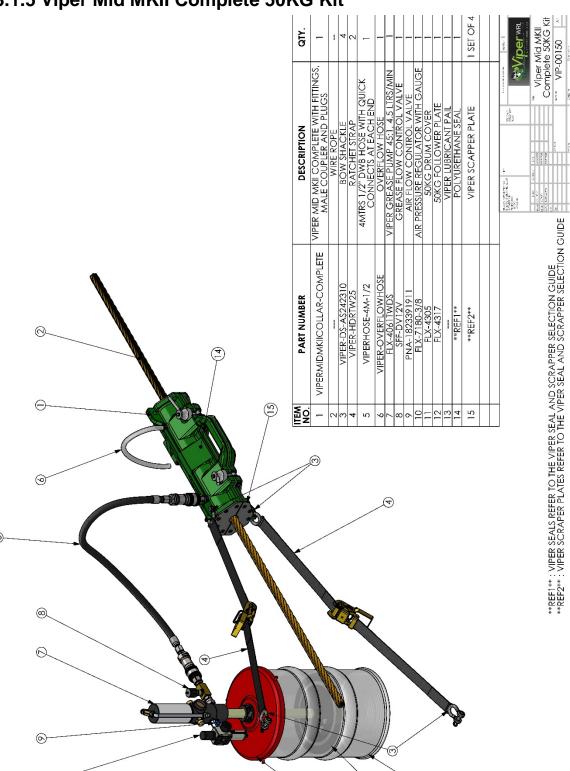


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WIRE ROPE LUBRICATOR

3.1.5 Viper Mid MKII Complete 50KG Kit

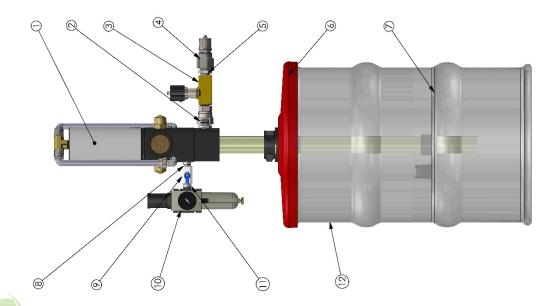




WIRE ROPE LUBRICATOR

3.1.6 Viper Mid MKII Complete 50KG Pump Kit

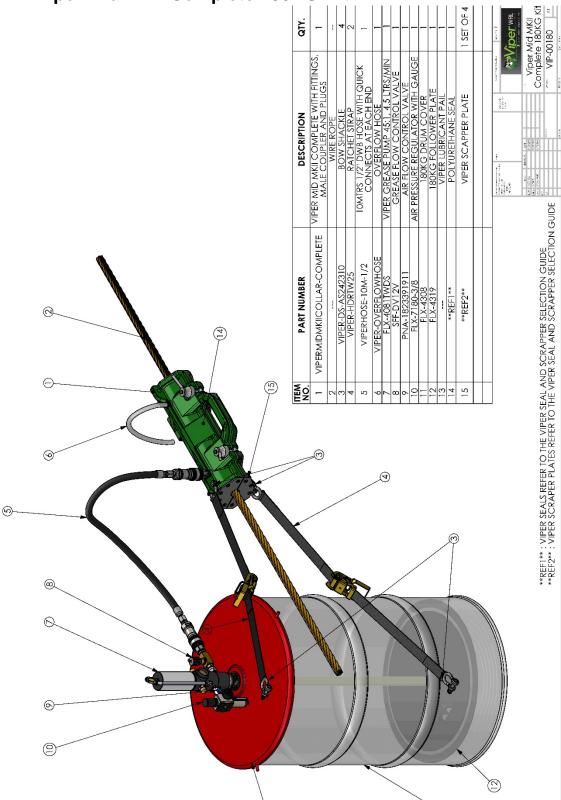
NEW	PART NUMBER	DESCRIPTION		ØŢ.
_	FLX-4061TWDS	VIPER GREASE PUMP 45:1, 4.5 LTRS/MIN	. 4.5 LTRS/MIN	_
2	HL-A-C-0808	1/2' BSPT MALE X 1/2' BSP FEMALE SWIVEL	EMALE SWIVEL	-
ო	SFF-DV12V	GREASE FLOW CONTROL VALVE	OL VALVE	_
4	VIPERMIDMKII-M-BIR12PL BSP	1/2" BSP MALE QUICK COUPLER	COUPLER	_
5	HL-A-A-0808	1/2" BSPT MALE X 1/2" BSPT MALE FITTING	MALE FITTING	_
9	FLX-4305	50KG DRUM COVER	VER	_
7	FLX-4317	50KG FOLLOWER PLATE	PLATE	_
∞	HL-A-A-0406	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	MALE FITTING	_
0	PNA-1823391911	AIR FLOW CONTROL VALVE	. VALVE	_
ဝ	FLX-7180-3/8	AIR PRESSURE REGULATOR WITH GAUGE	WITH GAUGE	_
=	HL-A-A-0406	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	. WALE FITTING	_
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WIRE ROPE LUBRICATOR

3.1.7 Viper Mid MKII Complete 180KG Kit

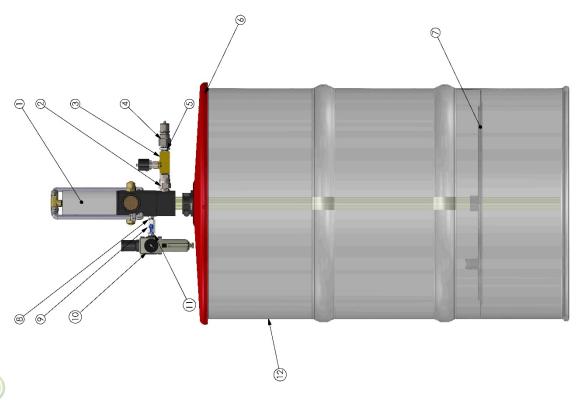




WIRE ROPE LUBRICATOR

3.1.8 Viper Mid MKII Complete 180KG Pump Kit

ITEM	PART NIMBER	NCITURO		Ž
ġ.	1000 NOSITANDS	MIDER OF A FOR MANAGEMENT A FITDS MAIN	4 E TDC / 4 4 N	-
-	LLA-400 W D3	VILLE GREAGE FORM 40.1,	4.0 LINS/MIN	-
7	HL-A-C-0808	1/2" BSPI MALE X 1/2" BSP FEMALE SWIVEL FITTING	MALE SWIVEL	-
т	SFF-DV12V	GREASE FLOW CONTROL VALVE	OL VALVE	_
4	VIPERMIDMKII-M-BIR12PL BSP	1/2" BSP MALE QUICK COUPLER	COUPLER	_
S	HL-A-A-0808	1/2" BSPT MALE X 1/2" BSPT MALE FITTING	MALE FITTING	-
v	FLX-4308	180KG DRUM COVER	VER	-
7	FLX-4319	180KG FOLLOWER PLATE	'LATE	_
ω	HL-A-A-0406	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	MALE FITTING	-
6	PNA-1823391911	AIR FLOW CONTROL VALVE	VALVE	-
0	FLX-7180-3/8	AIR PRESSURE REGULATOR WITH GAUGE	WITH GAUGE	-
Ξ	HL-A-A-0406	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	MALE FITTING	-
12		VIPER LUBRICANT PAII	PAIL	_
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		CONTROL COURTS	Viber Mid MKII	
		#11.chest	Complete 180KG Pump Kit	np Kit
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WIRE ROPE LUBRICATOR

3.1.9 Viper Mid MKII Complete 180KG Hose

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	DESCRIPTION DESCRIPTION	3 HOSE	PT MAL FITTING	MALE ADAPTER	1812L PERM REPORTED	No.	Citation and Citation	NAME AND AND AND	NIN DIM INCIA	180 KG Complete H		**** VIP-00180	
		M	2" BS	出出	C17. 44	1000							
	DESCRI	10MTRS 1/2" DWB HOSE	1/2" BSPT MALE X 1/2" BSPT MAL FITTING	1/2" QUICK CONNECT FEMALE ADAPTER	To the Other Street and Control of the Control of t	And the second s		24.018		1 4 5 30 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3	e • di	1000
	PART NUMBER		HL-A-A-0808	VIPERMIDMKII-F-BIR12PL BSP									
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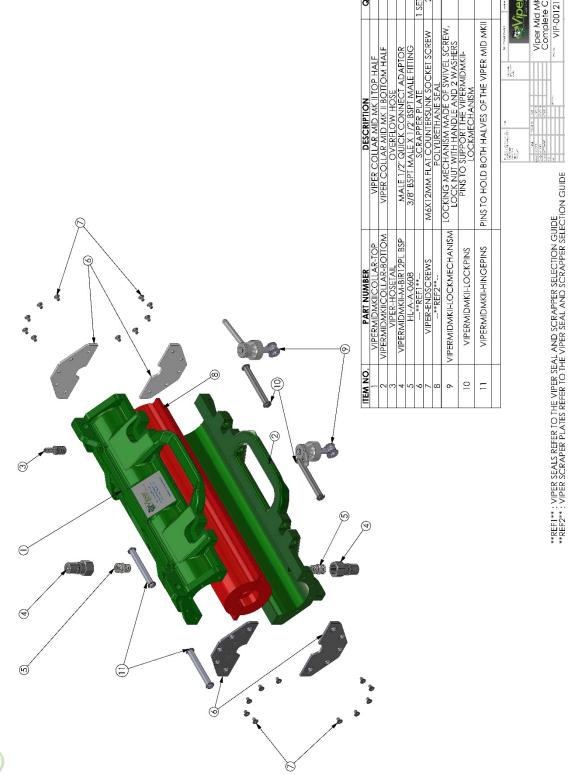


WIRE ROPE LUBRICATOR

3.2 Viper MKII High Speed Kits

'Superior Protection for Wire Ropes'

3.2.1 Viper Mid MKII Complete HS Collar



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WIRE ROPE LUBRICATOR

3.2.2 Viper Mid MKII Complete HS Hose (included in 20KG & 50KG kits)

PART NIIMBER	NCITAINON		Ę
			,
	4MTRS 1/2" DWB HOSE	HOSE	-
HL-A-A-0808	1/2" BSPT MALE X 1/2" BSPT MAL FITTING	T MAL FITTING	7
MIDMKII-F-BIR12PL BSP	1/2" QUICK CONNECT FEMALE ADAPTER	AALE ADAPTER	2
	State Annual Control of the Control	0.0000000000000000000000000000000000000	
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	Section (Section (Sec	Complete Hose	ď.
	942	a long line	2
TION GUIDE	7	VIP-00120	₹
PPER SELECTION GUIDE		- 1	4
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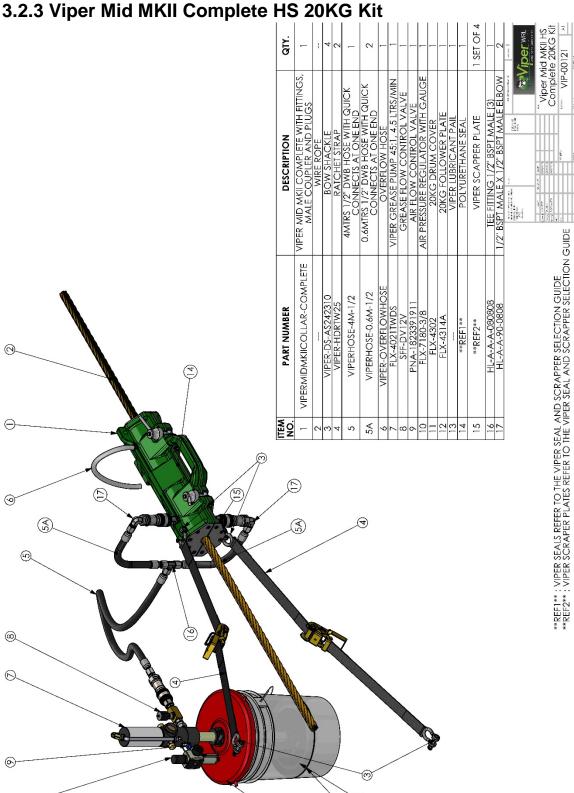
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'Superior Protection for Wire Ropes'

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WIRE ROPE LUBRICATOR



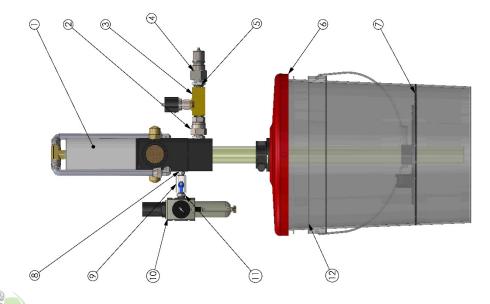
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WIRE ROPE LUBRICATOR

3.2.4 Viper Mid MKII Complete HS 20KG Pump Kit

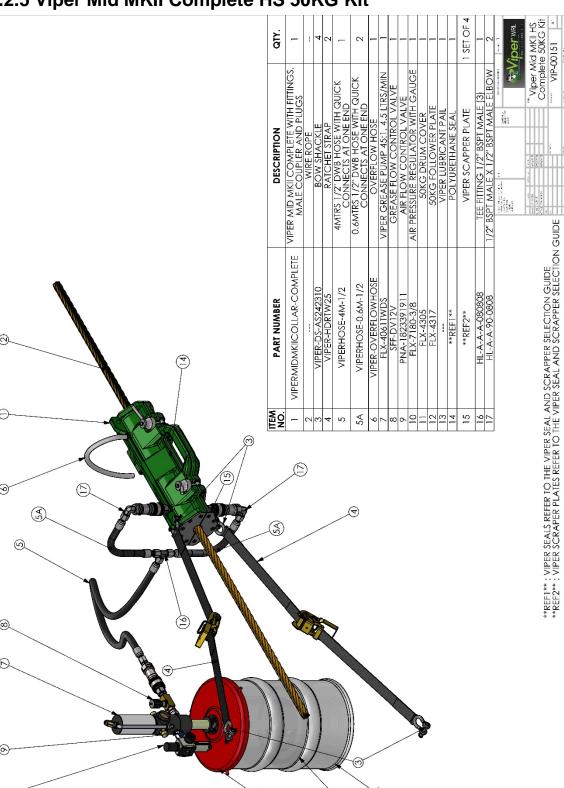
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NO	5:1, 4.5 LTRS/MI	P FEMALE SWIN	TROL VALVE	CK COUPLER	SPT MALE FITTIN	COVER	R PLATE	SPT MALE FITTIN	OL VALVE	OR WITH GAUC	SPT MALE FITTIN	NT PAIL	Section 1981	1 / Co. o. b. f.			J-dIV
DESCRIPTION	VIPER GREASE PUMP 45:1, 4.5 LTRS/MIN	1/2" BSPT MALE X 1/2" BSP FEMALE SWIVEI FITTING	GREASE FLOW CONTROL VALVE	1/2" BSP MALE QUICK COUPLER	1/2" BSPT MALE X 1/2" BSPT MALE FITTING	20KG DRUM COVER	20KG FOLLOWER PLATE	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	AIR FLOW CONTROL VALVE	AIR PRESSURE REGULATOR WITH GAUGE	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	VIPER LUBRICANT PAIL	Section (Section (Sec	CONTRACTOR AND	H	Anny i le Contributi anni anni anni anni anni anni anni an	77.6.00
PART NUMBER	FLX-4021TWDS	HL-A-C-0808	SFF-DV12V	VIPERMIDMKII-M-BIR12PL BSP	HL-A-A-0808	FLX-4302	FLX-4314A	HL-A-A-0406	PNA-1823391911	FLX-7180-3/8	HL-A-A-0406						
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WIRE ROPE LUBRICATOR

3.2.5 Viper Mid MKII Complete HS 50KG Kit

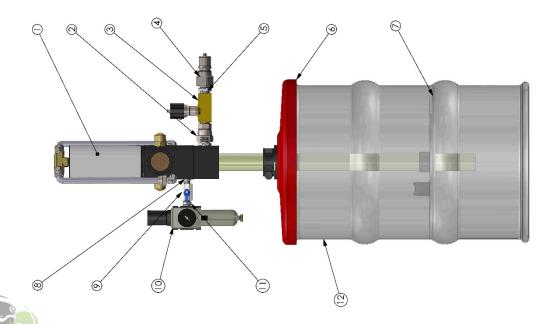




WIRE ROPE LUBRICATOR

3.2.6 Viper Mid MKII Complete HS 50KG Pump Kit

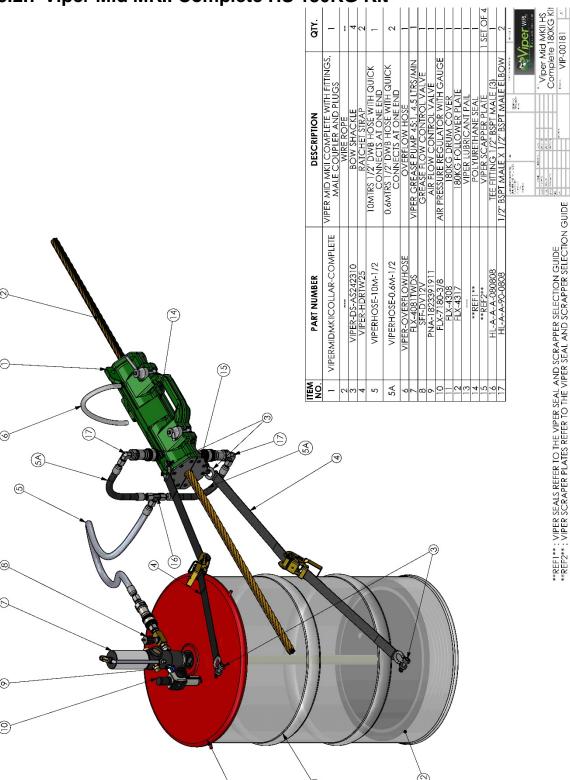
Ç	PART NUMBER	DESCRIPTION	N.	QI.
_	FLX-4061TWDS	VIPER GREASE PUMP 45:1, 4.5 LTRS/MIN	1, 4.5 LTRS/MIN	-
7	HL-A-C-0808	1/2" BSPT MALE X 1/2" BSP FEMALE SWIVEL	FEMALE SWIVEL	-
m	SFF-DV12V	GREASE FLOW CONTROL VALVE	TROL VALVE	-
4	VIPERMIDMKII-M-BIR12PL BSP	1/2" BSP MALE QUICK COUPLER	K COUPLER	-
Ŋ	HL-A-A-0808	1/2" BSPT MALE X 1/2" BSPT MALE FITTING	PT MALE FITTING	_
9	FLX-4305	50KG DRUM COVER	OVER	-
/	FLX-4317	50KG FOLLOWER PLATE	R PLATE	_
∞	HL-A-A-0406	1/4" BSPT MALE X 3/8" BSPT MALE FI	PT MALE FITTING	_
٥	PNA-1823391911	AIR FLOW CONTROL VALVE	OL VALVE	_
2	FLX-7180-3/8	AIR PRESSURE REGULATOR WITH GAUGE	OR WITH GAUGE	_
=	HL-A-A-0406	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	PT MALE FITTING	-
12	-	VIPER LUBRICANT PAII	AT PAIL	_
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		1	"' Viper Mid MKII 60 Kg HS Complete Pump Kit	Kg HS p Kit
		3	VIP-00151	<





WIRE ROPE LUBRICATOR

3.2.7 Viper Mid MKII Complete HS 180KG Kit

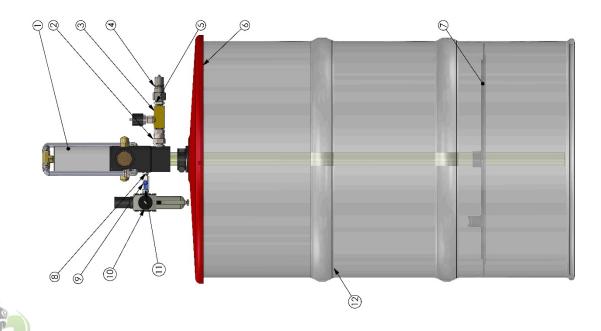




WIRE ROPE LUBRICATOR

3.2.8 Viper Mid MKII Complete HS 180KG Pump Kit

QTY.	_	-	_	-	-	-	_	-	_	_	-	1	[ration	Der WRL	١	SH =	Pump Kit	×	_
Z	1, 4.5 LTRS/MIN	FEMALE SWIVEL	ROL VALVE	< COUPLER	T MALE FITTING	OVER	R PLATE	PT MALE FITTING	JL VALVE	R WITH GAUGE	PT MALE FITTING	IT PAIL	0.060000000	TOVIDE WRL	Ju.	Viper Mid MKII HS	Complete 180 kg Pump Kit	*** VIP-00181	
DESCRIPTION	VIPER GREASE PUMP 45:1, 4.5 LTRS/MIN	1/2" BSPT MALE X 1/2" BSP FEMALE SWIVEI FITTING	GREASE FLOW CONTROL VALVE	1/2" BSP MALE QUICK COUPLER	1/2" BSPT MALE X 1/2" BSPT MALE FITTING	180KG DRUM COVER	180KG FOLLOWER PLATE	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	AIR FLOW CONTROL VALVE	AIR PRESSURE REGULATOR WITH GAUGE	1/4" BSPT MALE X 3/8" BSPT MALE FITTING	VIPER LUBRICANT PAIL	The state of the s		1992 COLORS CO.	,	Material Material Dates	The state of the s	
PART NUMBER	FLX-4081TWDS	HL-A-C-0808	SFF-DV12V	VIPERMIDMKII-M-BIR12PL BSP	HL-A-A-0808	FLX-4308	FLX-4317	HL-A-A-0406	PNA-1823391911	FLX-7180-3/8	HL-A-A-0406								
NOW.	-	2	m	4	'n	9	7	ω	6	10	Ξ	12							





WIRE ROPE LUBRICATOR

3.2.9 Viper Mid MKII Complete HS 180KG Hose





WIRE ROPE LUBRICATOR

4.0 Viper Mid MKII WRL Assembly Instructions (refer assembly video on website)

1. Remove all components from Viper Mid aluminium carry case, unpack from packing materials and lay out on a flat surface. Check all items are present as per your purchase order.

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- 2. Remove grease pump noting that the air inlet isolation valve, air regulator and high-pressure needle control valve are preassembled onto the pump.
 - Connect site specific compressed air connector to the air regulator. (not supplied)
- 3. Remove lid from lubricant container and place follower plate onto the top of the lubricant. Press down firmly until the follower plate comes in contact with the lubricant.
 - Note the Viper Mid lubricator should only be used with high quality wire rope lubricants with a consistency of NLGI#00 to 2.
- 4. Fit the drum cover over the top of the lubricant container and tighten the three securing screws until they contact the container.
- 5. Clamp the grease pump handle onto the grease pump body and tighten the two screws.
- **6.** Slide the grease pump shaft into the opening of the drum cover and the follower plate. Push the grease pump down into the grease until it touches the base of the grease container.
- 7. Connect the high-pressure grease hose to the grease pump outlet via the quick connect coupling. -









- **8.** Remove the Viper Mid collar from the packaging materials and loosen the two clamping bolts allowing the collar to open.
- 9. Fit the scraper plates to the Viper Mid collar using the counter sunk screws and the Allen key provided. Note scraper plates are sized to suit the wire rope as per the "Seal & Scraper plate selection guide".



10. Fit the Viper seals into the Viper Mid collar. Make certain that the grease inlet holes on the seal and viper collar are aligned. Note seals are sized to suit the wire rope as per the "Seal & Scraper plate selection guide".



- **11.**Clamp the lubricator collar fitted with seals and scrapers around the wire rope to be lubricated, tightening the two toggles.
 - Face the collar so that the hydraulic coupling is at the rope inlet end when the rope is being moved through the collar.
 - Locate the collar so that the optimum length of wire rope can be lubricated in a single pass, this is typically close to the winch drum.



12. Attach the clear plastic drain hose to the Viper Mid collar. This hose is to deliver excess lubricant back to a collection container.



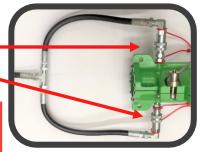


- **13.** Connect the high-pressure lubricant delivery hose to the Viper Mid Collar using the quick connect coupler.
 - Standard Kit
 - High Speed Kit



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- **14.**To secure the Viper Mid lubricator collar in place, use the nylon ratchet straps and 'Bow' shackles.
 - Secure one end of the ratchet strap to one of the lugs on the wire entry end of the lubricator collar via a bow shackle. Secure the other end to a suitable fixed position to prevent the lubricator collar from travelling with the wire rope. Replicate this using the second ratchet strap, bow shackle and lug on the lubricator collar.
 - Note the ratchet strap is in high tension and strain during operation. Please ensure that all fittings are tightly secured prior to operation.
 - The lubricator collar must be able to move laterally during operation to ensure even wire rope spooling on and off the rope drum.
- **15.**Connect the air supply to the air regulator unit fitted to the grease pump. Ensure that the air shut-off valve is off, preventing the air from reaching the pump motor. Set the air pressure regulator to 7 bar.









WIRE ROPE LUBRICATOR

5.0 Ratchet Strap Buckle Assemblies - Ref: AW107

Basic Steps of Operation

To Tighten:

- 1. Secure Hooks on either side of load.
- 2. Insert free end of strap through slot A and pull through excess webbing
- 3. Push down and pull up handle B to work the ratchet strap till strap is as tight as possible.
 - a. Do not over tighten, as the straps are only designed to maintain position of the Viper
- 4. Ensure at least 2 to 3 revolutions of webbing are around centre cam A.
- 5. Push Handle B down to lock your Tie-Down.

To Release:

- Pull back on quick release C and hold.
- 2. Pull handle B up and over to a fully open flat position.
- 3. Pull tie-down up to loosen strap and remove from slot A.

To be used as a guide only

Please note: Lubricate all moving parts on a regular basis.



Use and Care Instructions – Webbing Load Restraint Systems Ref: AW116

Use: The selected lashing system should be both strong enough and of the correct length for the mode of use. Good lashing practice should always be followed; the fitting and removal operations of the lashing should be planned before starting a journey. The lashing should be suitably Pre-tensioned and regularly checked.

CAUTION: NOT TO BE USED FOR LIFTING

INSPECTION: Web lashings and any fittings or coupling components attached should be subject of frequent visual inspection and regular examination by a competent person. Web lashings shall be withdrawn from service if there is cause to doubt fitness for use.

MARKING: Use only legibly marked and labelled web lashing.

OVERLOADING: Lashing systems should not be overloaded. Mechanical aids such as levers or bars should not be used unless they are specifically designed for use with the device.

PROTECTION: The webbing and labels should be protected against friction, abrasion and damage from load with edge radii less than twice the webbing material thickness, using protective sleeves or corner protectors.

SERVICEABILITY: Normal wear and tear can reduce the strength of the webbing assemblies. If webbing is damaged by more than 10% of its original state due to abrasion, cuts, prolonged exposure to sunlight or chemicals then it should be replaced. Similar, if tensioning devices such as hand ratchets and end fittings are damaged by wear or corrosion they should be replaced.

RESPONSIBILITY: It is the responsibility of the owner, the driver and the person in charge of the loading to ensure that a vehicle's load restraint and attachments, and the load securing equipment, are serviceable and strong enough for their application.

NOTE: The user of this strap assumes all risk and liability for its handling and use.

For further information please refer to the RTA 'Load Restraint Guide'.



WIRE ROPE LUBRICATOR

6.0 Viper Mid MKII WRL Operating Instructions

With the Viper Mid Wire Rope Lubricator assembled and mounted correctly as per the previous instructions, you are now ready to operate the system and lubricate the nominated wire rope.

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- 1. Make sure the high-pressure lubricant flow control valve is closed (turn clock wise to close).
- 2. Open the air supply to the lubricant pump via the air control valve. The pump may start to pump for a short period but will stop as the lubricant reaches the closed lubricant flow control valve. Check that the air regulator is set to 7 bar. (100psi)
- 3. Open the high pressure lubricant flow control valve slowly by turning anti clockwise and proceed to fill the installed seal with lubricant. Once lubricant appears at the wire rope entry point or in the overflow drain line, close the lubricant flow control valve by turning clockwise.

THE VIPER IS NOW CHARGED AND READY FOR OPERATION.

- 4. Start the wire rope moving through the Viper Mid collar and then slowly open the lubricant flow control valve. Continue to open until an even coating of grease is visible on the wire rope exiting the collar.
 - Speeds of up to 2,000 metres per hour are possible but this depends on a number of factors, including the rope size, speed and specific lubricant in use.
- 5. The lubricant flow control valve should be adjusted as required to provide the correct lubricant flow rate into the lubricator collar and thereby onto and into the wire rope.
 - If the lubricant flow rate is too high lubricant will begin leaking out of the Viper Mid collar at the rope entry point or from the excess lubricant clear hose.
 - Reduce the lubricant flow by turning the flow control valve clockwise. Alternatively increase the wire rope speed through the lubricator collar until the correct amount of lubricant appears on the wire rope.



- 6. Visually inspect the wire rope as it exits the collar to observe if full lubricant coverage is being achieved.
 - If insufficient coverage is being achieved, increase lubricant flow rate by adjusting the lubricant metering valve anti clockwise until Page | 29 an even coating is occurs.

- Alternatively reduce the rope speed until an even lubricant coating occurs.
- 7. If lubricant leakage occurs around the collar, check the collar is correctly tightened and seals are fitted correctly.
- 8. An even balance between lubricant volume and wire rope travel speed is required to achieve an even lubricant film combined with optimum penetration.
- 9. Once the optimum lubricant coverage is achieved, run the complete rope at a consistent speed though the Viper Mid collar.
- **10.** Note that the Viper Mid collar with flexible seals is not a pressure vessel and is not designed to hold pressure. The grease pressure is generated by both the pump and the action of the rope travelling through the lubricant chambers in the seal. The Viper grease pump should not be operated with the wire rope stationary.





7.0 Lubricant Penetration

To inspect internal lubricant penetration a sharp spike or heavy-duty screwdriver to open up the wire rope. Alternatively, two pipe wrenches secured one metre apart, and rotated in opposite directions will allow visual inspection.

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Lubricant penetration to the wire rope core is often difficult due to the following:

- Wire rope design, particularly anti-spin and locked core wire ropes.
- Dirty or contaminated wire ropes.
 (Use of a Viper Wire Cleaner is recommended)
- Ropes contaminated with solid used lubricant coatings. (Use of a Viper Wire Cleaner is recommended)

During the wire rope operation, the rope movement onto the drum and over sheaves is known to assist with the lubricant penetration.

If an NLGI#2 grade grease is used it may be necessary to pre-heat the lubricant at ambient temperatures below 5 degrees C (41 F) to ensure adequate penetration. Check with lubricant suppliers for method of pre-heating and individual lubricant specifications. Be sure that the lubricant used will adequately protect your wire rope from corrosion and wear.



Flow rate approximately

Volume of compressed Air

Assembly & Operation Manual

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8.0 Equipment Specifications

Drum Pump

Maximum operating air pressure 120 psi Pump ratio 45:1

4,500 gram per min 250L/min at 7 bar

Guideline pressures are as follows:

Air Pressure for all Wire Rope Diameters 4 - 7 bar (60-105 psi)

Viper Collar

 Cast aluminium construction with enhanced mechanical properties and excellent resistance to corrosion, heat treated to T6.

- Lugs tested to withstand 800kg of resistance.
- Coating: 3 coat treatment.

Salt – Spray Resistance to ASTM B117-73 - 2,000 hours
 Humidity Resistance to ASTM D2247 - 1,000 hours

Seals

- Estimated average operational life 10,000+ meters
- Shelf life 2-3 years (based on correct storage)
- Chemically resistant to commercially available mineral wire rope lubricants.
- The lubricator seals may be washed with a mild petroleum cleaner.
- Do not leave the seals to soak in cleaning fluid which may be detrimental to their composition.
- It is important to store the seals away from UV light, the seals will be harmed if left for extended periods in sunlight.
- Seals should be kept in a sealed plastic bag as supplied.

Scrapers

 5083 Grade Aluminium Alloy High resistance to corrosion and ideal for marine applications.

(Note: Lubrication Engineers reserves the right to change specifications as and when required.)



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9.0 Trouble Shooting

1. NO LUBRICANT ON WIRE ROPE AFTER START UP

- a) Check lubricant container content.
- **b)** Check lubricator pump air shut-off valve is open.
- c) Check air pressure on gauge.
- d) Check lubricant control valve is open (for High Speed Kits only).

2. INADEQUATE LUBRICANT COVERAGE

- a) Utilize lubricant drum heater or change to lighter viscosity if ambient temperature is 5°C or below.
- **b)** Increase air pressure and hence lubricant flow, until correct quantity of lubrication is on wire rope.
- c) Open lubricant flow control valve fully to increase lube flow.
- d) Reduce wire rope speed to ensure complete coverage.

3. TOO MUCH LUBRICANT ON WIRE ROPE

- a) Reduce volume of lubricant via the flow control valve (for High Speed Kits only).
- **b)** Increase wire rope speed through the lubricator collar.
- c) Use a combination of both.
- d) Investigate type of wire rope lubricant used.
- e) Measure rope diameter and ensure correct seals in use.

4. LEAKING FROM COLLAR

- a) Tighten collar clamping screws
- **b)** Check correct Viper seal is being used for wire rope size.
- c) Check air pressure, reduce if required.
- d) Adjust Lubricant flow rate from control valve.
- e) Check condition of seals for any damage.



10.0 Safety Recommendations – Caution Level Rating

 Before installation of the wire rope lubricator onto the cable, ensure the work area is clean and safe to work in with adequate space around the cable attachment point, for attachment of the Viper Mid collar.

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- Ensure buckles and straps, D shackles and attachment points used to anchor the Viper Mid Lubricator are rated for a minimum WWL of 500 kg.
- Check hydraulic hose, couplings air lines and fittings for damage or wear, before connecting to grease pump and Viper Mid lubricator collar. Carry out visual inspection of the Viper Mid collar to ensure it has not been damaged during transport or handling. Damage to the casing that prevents it from sealing correctly will severely reduce the unit's ability to force lubricant to the ropes core and could be a potential safety hazard.
- Always ensure the return grease line feeds to a container of suitable size for receiving the excess grease from the Viper Mid lubricator. Grease allowed to flow from the return line without being captured may cause a serious slip or environmental hazard.
- Note: Lubricants vary in their hazard and environmental ratings, please ensure Material Safety Data Sheets for all lubricants used with the Viper are kept in close proximity to the kit. Viper WRL Pty Ltd recommend a copy of the lubricant in use MSDS is kept in the Aluminium carry case for reference as required.



11.0 Danger Rating



• Before attaching the Viper Mid MkII lubricator collar to the cable, you must ensure the cable winch control has been locked out and tagged. Serious injury or death may occur should the cable winching equipment be activated while the Viper Mid MkII Lubricator is being fitted to the cable.

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 When the Viper Mid MkII Lubricator has been assembled, attached to the Cable and anchored in position, the lubrication system can be activated. While in operation the grease pump can generate up to 5,500 PSI grease pressure. Under no circumstances should the Viper Mid collar be opened or the grease hose disconnected while under pressure as this can cause serious injury.



 While in operation the Viper Mid MkII Lubricator utilises both high pressure air, up to 120 PSI max and high pressure grease up to 5,500 PSI. Always wear appropriate PPE (Personal Protective Equipment) while carrying out the cable lubrication operation.



 Suggested PPE includes, safety glasses, leather gloves, safety boots, long sleeved shirts, high visibility vest, hard hat and hearing protection.



 Viper WRL Pty Ltd recommend to only use pumps, fittings, hoses and accessories supplied or recommended by Viper WRL Pty Ltd. All of our components have been tested to ensure they will work safely and effectively for extended duty cycles. Using non-approved components may lead to unexpected failure of the Viper Mid MkII Lubricator and / or its components causing serious injury to maintenance personal.



12.0 Viper Mid MKII Guarantee

The **VIPER Mid MKII** Wire Rope Lubricator Kits and all the components are guaranteed for a period of 12 months from date of purchase against any fault of manufacture or material failure.

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Fair wear and tear is expected of the unit and is not covered by warranty, tearing of the seals due to broken wires or other obstructions are not covered by this warranty.

Any parts to be claimed for warranty must be first returned to Viper WRL Pty Ltd for inspection prior to warranty being granted.

NOTE: Commercially available wire rope lubricant NLGI 00-2. (Approved Lubricants list available)

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